

**Work Order ID 56252**

Page 1

Wednesday, February 17, 2010 11:03:33 AM

Item ID: D205-665-011

Accept



Setup Start



Revision ID:

Item Name: Cable Guard

Stop



Start Date: 2/18/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 3/4/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D205-665	D
DSI 9152	D

100



DC

Document Control

Memo

0.00

PHOTOCOPY BLUE FILE AND CREATE LABELS AS PER PPPD205-665-  
011 CHG002

110



Packaging

Pick Kit

0.00

Packaging

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

120



QC

Quality Control

Operation  
Description

QC4- 100% Inspect kits for completeness

Set Up/  
Run Hours

0.00

Draw  
Number

Rev.

Draw  
Plan  
Code

Qty

Accept  
Reject  
QtyReject  
NumberReject  
Stamp

8/03/31

(x2)

130



Packaging

Packaging

Identify as per dwg &amp; Stock Location:

51

0.00

Rev B

10-4-1

51(x2)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/04/06 HJ

P10-4-5  
(2)

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# Picklist Print

Wednesday, February 17, 2010 11:03:43 AM

Page 1

Work Order ID: 56252



Parent Item: D205-665-011



Parent Item Name: Cable Guard

Start Date: 2/18/2010

Required Date: 3/4/2010

Comments: IPP REV:A NEW ISSUE 09-11-11 JLM VERIFIED BY:DD

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2886-1 		Manufactured	No			110	Each	0.0000	2.0000		B56251	10-3-30SL
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Cable Guard

D2529 		Manufactured	No			110	Each	50.0000	2.0000		B56181	10-3-30SF
-----------	--	--------------	----	--	--	-----	------	---------	--------	--	--------	-----------

Washer

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------------	----------------	-----------------

Main Warehouse ST017	50	
52745	50	
Manufactured	110	
No	Each	
	513.0000	12.0000
		10-3-30

D2570



Bushing

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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Main Warehouse ST018	513	
47246	4	
53778	290	
55003	219	

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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Comments: IPP REV:A NEW ISSUE 09-11-11 JLM VERIFIED BY:DD

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-47A		Purchased	No			110	Each	109.0000	8.0000		10-3-305	



Bolt

## Warehouse

### Location

#### Main Warehouse

ST	109
105978	100
15072	9
110	Each
0.0000	2.0000

## Warehouse

### Location

#### Main Warehouse

ST	2292
102552	6
104248	6
110507	184
111827	1102
113422	994
15924	0

Q51 01732

NAS114K00463

AN960JD416

Washer

MS21042L4

10-3-305

10-3-305

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10-3-305

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

REFERENCE ONLY

**PARTS LIST**

QTY -011	QTY -013	QTY -015	QTY -017	PART NUMBER	DESCRIPTION
X				D205-665-011	CABLE GUARD INSTALLATION
	X			D205-665-013	CABLE GUARD INSTALLATION
		X		D205-665-015	CABLE GUARD INSTALLATION
			X	D205-665-017	CABLE GUARD INSTALLATION
1				D2886-1	GUARD
	1			D2886-3	GUARD
		1		D3990-1	GUARD
		1		D2916-1	GUARD
		1		D2916-3	GUARD
		1		D2916-5	GUARD
		1		D2916-7	GUARD
		4		D2915	BUSHING
1		2	1	D2529	WASHER
6	1	6	2	D2570	BUSHING
4		3	2	AN4-47A	BOLT
		4		AN4-55A	BOLT
4	1	3	2	MS21042L4 (OR-4)	NUT
1		2	1	NAS1149D0463J	WASHER (OR AN960JD416)

**WEIGHT AND BALANCE**

Installation	Weight	Longitudinal	
		Arm	Moment
D205-665-011	2.22 lb 1.01 kg	145.2 in 3.69 m	322 in-lb 3.73 m-kg
D205-665-013	2.20 lb 1.00 kg	101.7 in 2.58 m	224 in-lb 2.58 m-kg
D205-665-015	6.96 lb 3.16 kg	117.2 in 2.97 m	816 in-lb 9.40 m-kg
D205-665-017	0.70 lb 0.32 kg	68.5 in 1.74 m	48 in-lb 0.56 m-kg

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	<i>[Signature]</i>
D. SHEPHERD (DE # 02)	
DATE:	09.11.12
CERT. NO.:	SH96-88
ISSUE NO.:	3

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
DRAWN	<i>[Signature]</i>	
CHECKED	<i>[Signature]</i>	DRAWING NO. D205-665
MFG. APPR.	<i>[Signature]</i>	
APPROVED	<i>[Signature]</i>	REV. D SHEET 2 OF 6
DE APPR.	<i>[Signature]</i>	
DATE	09.11.12	TITLE SCALE CABLE GUARD INSTALLATION NTS

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